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# ABSTRACT OF THE DISCLOSURE

This invention relates to a production system for retail goods which is intended for a timely collection of accurate sales information from retail outlets and a flexible production of the goods in accordance with the same information, and comprises a retail sales information collecting means, a production quantity setting means for determining a production quantity according to the information so collected, a directing means for directing the preparation and production of raw materials according to the determined production quantity, and a production means for producing the determined production quantity according to a direction to produce.

The raw material ordering system, which is also provided by the invention, is an ordering system which determines production quantities of raw materials in accordance with production plans for products for ensuring flexible production of the products without the disadvantage of carrying excessive inventories and, particularly in situations where many items are produced in small lots, for economical, efficient control and supply of raw materials which are otherwise complicated. As such, the system comprises an order

